# LUMIÉRE SHOWCASE LARGE

LUMIÉRE LIGHT WALL

PRODUCT CODE: LLW-SC1X4























MINI INTERNAL SHOWCASE OPTION

#### PRODUCT DESCRIPTION

Accessorize your booth with the Lumiere Showcase! Lumiere Showcase is a 4-sided SEG-style fabric pop-up combo display that comes in small, medium, and large sizes. Countertops are included for small and medium sizes to use as a portable work surface or podium. All sizes can be fully wrapped with two custom dye-sublimated printed graphics. The front graphic includes the end cap panels, while the back panel is separate. Graphic installation is easy with the use of Silicone Edge Graphics (SEG). Silicone beading is sewn to the edge of the graphics that are pressed into channels on the perimeter of the frame. A travel bag with carry handles is included for storage and transport.

A mini internal showcase can be added to the frame to display your featured products. An adjustable clear acrylic shelf is included with the mini internal showcase as well as an overhead LED light. There is a channel around the front and back perimeters of the showcase to install your SEG graphics\* for a clean and finished look.

\*Special graphic finishing is required to use mini internal showcases. Mini internal showcase cannot be added to frames with standard graphics with no mini internal showcase cutout.

DISPLAY DIMENSIONS	21.375"W x 80.125"H x 14.5"D
TEMPLATE DIMENSIONS	49.75"W x 81.5"H (Front + End Caps) 21.75"W x 81.5"H (Back)

#### **GRAPHIC MATERIAL**

Dye Sublimated wStretch Fabric

#### **GRAPHIC FINISHING**

12mm x 3mm silicone beading sewn to perimeter with pull tab added to bottom corner of graphic. End caps are connected to front graphic and with separate graphic for backside. Graphics will be cut out on the front and back if the mini showcases are added. Silicone beading is sewn into cut out sections so graphic can be installed into the perimeter of the mini showcase units.

#### **DISPLAY CONSTRUCTION**

Aluminum frame construction with plastic hubs & components

SHIPPING WEIGHTS & DIMENSIONS	
Shipping Weight	22 lbs (Graphic Package) 20 lbs (Hardware Only) 2 lbs (Graphic Only)
Shipping Dimensions	28.5"L x 18.25"W x 8.25"H (Graphic Package) 28.5"L x 18.25"W x 8.25"H (Hardware Only) Poly Bag (Graphic Only)

#### GRAPHIC TURN AROUND TIME

See product page for current production times

20 lbs (Internal Showcase) 0 lbs (Acrylic Shelf)











## PARTS LIST



Qty 1 - Pop Up Frame



Qty 4 - 1 Section Channel Bars



Qty 4 - End Cap Channel Bars



Qty 4 - 4 Section Channel Bars



Qty 1 - Channel Bar Bag



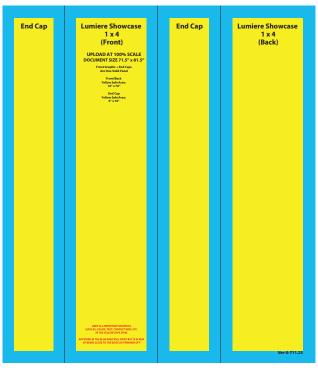
Qty 1 - Carry Bag



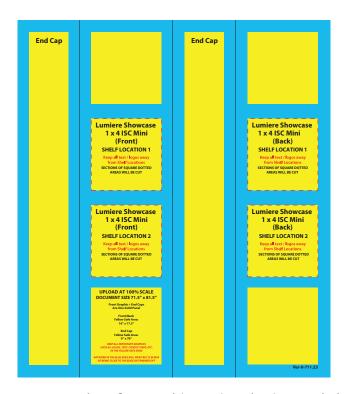








Front graphic and end caps are 1 solid piece back panel is separate



There is a separate template for graphics using the internal showcase mini. The red dotted lines indicate where the graphics will be cut for the internal showcase mini. Both the front and back graphics will be cut out.









## **SET UP INSTRUCTIONS**

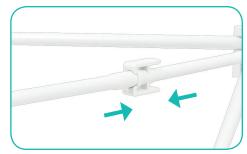
### **Set Up Pop Up Frame**



**a.** Place frame with the adjustable feet facing down.

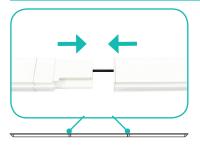


**b.** Expand the frame.



**c.** Close frame by pushing the outside of the frame until male and female ends connect.

#### **Insert Channel Bars**



**a.** Expand each channel bar. Follow bungee to connect.



**b.** Locate the corner hubs on all four corners.



**c.** At each end of the sectional channel bars, locate the end hubs.



**d.** Insert the horizontal sectional channel bars and snap into place.



e. Then locate other corner hubs.



**f.** Slide and insert the ends of the channels bars onto corner hubs.



**g.** Slide channels bars onto frame, from top to bottom, then secure onto metal peg hub.



**h.** Attach the top and bottom end caps on each side of the frame.

### **Install Graphic**



**a.** Install one piece graphic on the front side of the frame (Ladder Lights on the front). Start on each corner of the end caps.



**b.** Insert the silicone edge beading into the groove corners (top & bottom). Repeat graphic installation on other side the end caps.



**c.** Then insert the remainder of the beadings of the one piece graphic.



**d.** Repeat graphic installation on the back side of the frame. Place woden countertop on top of frame to complete display.







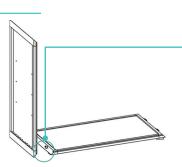


## OPTIONAL INTERNAL SHOWCASE INSTALLATION -

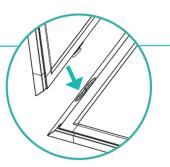
#### **Insert Side Panels**



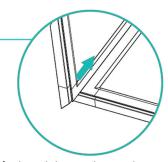
a. Start with the Bottom Panel.



**b.** Attach Side Panel to Bottom Panel.

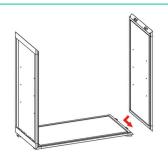


**c.** Insert circular pegs from side panel into circular slot.



d. Then slide panel inward.

## **Attach Top Panel With Lights**



**a.** Attach other Side Panel to Bottom Panel.

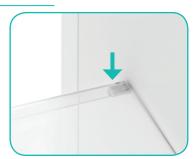


**b.** Insert Top Panel to each side of the Side Panels.

#### **Insert Middle Shelf**



**a.** Place the Middle Shelf into the Internal Shelf.



**b.** Latch Middle Shelf onto the sides of the metal bolts.

#### Connect LED Driver\*



 ${\bf a.}$  Locate the Top Light connection on top of the Internal Shelf.

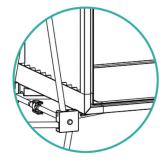


**b.** Connect the LED Driver and Top Light together.

#### **Place Internal Shelf**



**a.** Place the Internal Shelf inside the Lumiere Light Wall Showcase.



**b.** At the bottom of the Internal Shelf, place the brackets on top of the "x" bars.



**c.** Install graphics around shelf. Insert the remainder of the beading into shelf.